Storage Temperature Range



EMK32 H 2 H -33.178M

RoHS Compliant (Pb-free) 4 Pad 2.5mm x 3.2mm SMD 2.5Vdc LVCMOS MEMS Oscillator

#±50ppm Maximum over -40°C to +85°C

-55°C to +125°C

Output Control Function
Tri-State (Disabled Output: High Impedance)

- Nominal Frequency

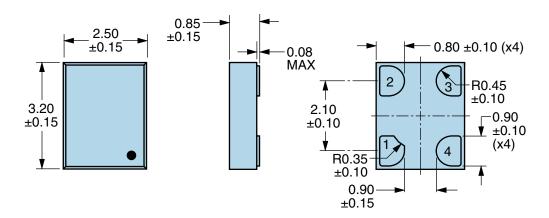
Duty Cycle -50 ±5(%)

ELECTRICAL SPECIFICATIONS Nominal Frequency Frequency Tolerance/Stability ±50ppm Maximum over -40°C to +85°C (Inclusive of all conditions: Calibration Tolerance at 25°C, Frequency Stability over the Operating Temperature Range, Supply Voltage Change, Output Load Change, First Year Aging at 25°C, 260°C Reflow, Shock, and Vibration) Aging at 25°C ±1ppm Maximum First Year **Operating Temperature Range** -40°C to +85°C Supply Voltage 2.5Vdc ±5% **Input Current** 20mA Maximum Output Voltage Logic High (Voh) 90% of Vdd Minimum (IOH=-8mA) **Output Voltage Logic Low (Vol)** 10% of Vdd Maximum (IOL=+8mA) Rise/Fall Time 2nSec Maximum (Measured from 20% to 80% of waveform) **Duty Cycle** 50 ±5(%) (Measured at 50% of waveform) **Load Drive Capability** 15pF Maximum **Output Logic Type CMOS Output Control Function** Tri-State (Disabled Output: High Impedance) **Output Control Input Voltage** +0.7Vdd Minimum or No Connect to Enable Output, +0.3Vdd Maximum to Disable Output Peak to Peak Jitter (tPK) 250pSec Maximum, 100pSec Typical **Start Up Time** 50mSec Maximum

ENVIRONMENTAL & MECHANICAL SPECIFICATIONS			
ESD Susceptibility	MIL-STD-883, Method 3015, Class 2, HBM 2000V		
Flammability	UL94-V0		
Mechanical Shock	MIL-STD-883, Method 2002, Condition G, 30,000G		
Moisture Resistance	MIL-STD-883, Method 1004		
Moisture Sensitivity Level	J-STD-020, MSL 1		
Resistance to Soldering Heat	MIL-STD-202, Method 210, Condition K		
Resistance to Solvents	MIL-STD-202, Method 215		
Solderability	MIL-STD-883, Method 2003 (Pads on Bottom of Package Only)		
Temperature Cycling	MIL-STD-883, Method 1010, Condition B		
Thermal Shock	MIL-STD-883, Method 1011, Condition B		
Vibration	MIL-STD-883, Method 2007, Condition A, 20G		



MECHANICAL DIMENSIONS (all dimensions in millimeters)

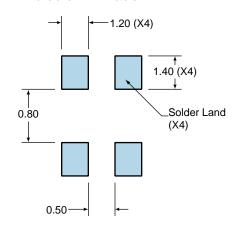


PIN	CONNECTION
1	Tri-State
2	Ground
3	Output
4	Supply Voltage

LINE	LINE MARKING	
1	XXXX or XXXXX XXXX or XXXXX=Ecliptek Manufacturing Lot Code	

Suggested Solder Pad Layout

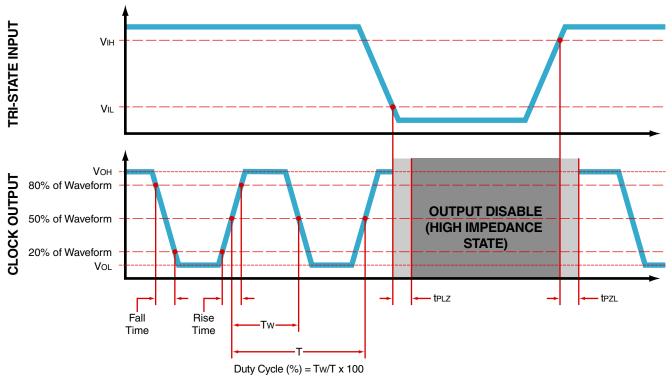
All Dimensions in Millimeters



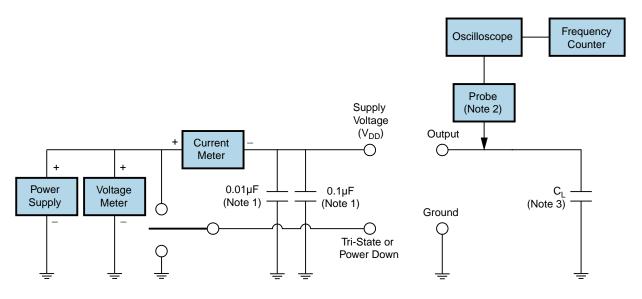
All Tolerances are ±0.1



OUTPUT WAVEFORM & TIMING DIAGRAM



Test Circuit for CMOS Output



- Note 1: An external $0.1\mu F$ low frequency tantalum bypass capacitor in parallel with a $0.01\mu F$ high frequency ceramic bypass capacitor close to the package ground and V_{DD} pin is required.
- Note 2: A low capacitance (<12pF), 10X attenuation factor, high impedance (>10Mohms), and high bandwidth (>300MHz) passive probe is recommended.
- Note 3: Capacitance value \dot{C}_L includes sum of all probe and fixture capacitance.



Recommended Solder Reflow Methods



High Temperature Infrared/Convection

T _S MAX to T _L (Ramp-up Rate)	3°C/second Maximum
Preheat	
- Temperature Minimum (T _s MIN)	150°C
- Temperature Typical (T _s TYP)	175°C
- Temperature Maximum (T _s MAX)	200°C
- Time (t _s MIN)	60 - 180 Seconds
Ramp-up Rate (T _L to T _P)	3°C/second Maximum
Time Maintained Above:	
- Temperature (T∟)	217°C
- Time (t∟)	60 - 150 Seconds
Peak Temperature (T _P)	260°C Maximum for 10 Seconds Maximum
Target Peak Temperature (T _P Target)	250°C +0/-5°C
Time within 5°C of actual peak (tp)	20 - 40 seconds
Ramp-down Rate	6°C/second Maximum
Time 25°C to Peak Temperature (t)	8 minutes Maximum
Moisture Sensitivity Level	Level 1



Recommended Solder Reflow Methods



Low Temperature Infrared/Convection 240°C

T _S MAX to T _L (Ramp-up Rate)	5°C/second Maximum
Preheat	
- Temperature Minimum (T _s MIN)	N/A
- Temperature Typical (T _s TYP)	150°C
- Temperature Maximum (T _s MAX)	N/A
- Time (t _s MIN)	60 - 120 Seconds
Ramp-up Rate (T _L to T _P)	5°C/second Maximum
Time Maintained Above:	
- Temperature (T∟)	150°C
- Time (t∟)	200 Seconds Maximum
Peak Temperature (T _P)	240°C Maximum
Target Peak Temperature (T _P Target)	240°C Maximum 1 Time / 230°C Maximum 2 Times
Time within 5°C of actual peak (t _p)	10 seconds Maximum 2 Times / 80 seconds Maximum 1 Time
Ramp-down Rate	5°C/second Maximum
Time 25°C to Peak Temperature (t)	N/A
Moisture Sensitivity Level	Level 1

Low Temperature Manual Soldering

185°C Maximum for 10 seconds Maximum, 2 times Maximum.

High Temperature Manual Soldering

260°C Maximum for 5 seconds Maximum, 2 times Maximum.